



ArcelorMittal

Technical recommendations regarding the panels with coloured facings

Colour group	RAL Classic	Brightness value (%)	Facing temperature (°C)	Max. panel length (m)
I	1013 1015 6019 7035 9001 9003 9002 9010	90 - 75	55	16,00
II	1001 1002 1006 1021 2000 5012 6011 7032 7035 7047 9006	74 - 40	65	12,00
III	3000 3011 5002 5007 5009 5010 5015 6010 6013 6020 7005 7016 8004 8011 8012 8014 8016	39 - 8	80	9,00

- ARCELOR CONSTRUCTION Polska Sp. z o.o does not recommend fixing the panels with external dark facings (II, III colour group) in multiple-span systems
- Only panels with light facings (I colour group) must be used in coldroom applications.
- Max. spans of panels are determined by ITB placed in Technical Approval
- If colour of a facing , desired by Customer is not shown at the table, the contact with ARCELOR CONSTRUCTION Polska Sp. z o.o is necessary to avoid any possible later problems.